

WE'RE CRAFTING YOUR PRODUCTS TO LAST A LIFETIME, AND BUILDING OUR COMPANY TO CONTINUE FOR GENERATIONS...

### THAT'S THE PROFESSIONAL WAY.



Partner of the Year Award



90%+ of Windows and Doors are ENERGY STAR® Certified

Serving alongside



### DOORS | WINDOWS | SIDING | STONE | ROOFING



6 Facilities in the United States

1,900+ Associates Nationwide

Doing Business Since

1977

Core Values

200+

Metric Tons of CO<sup>2</sup> Saved Annually

8,500+

Tons of metals, paper, glass and vinyl recycled annually at ProVia® facilities









If you ask around, you'll find attention to detail is what our customers have come to appreciate and expect from the ProVia® brand. Our company is family-owned and faithbased with an intense focus on producing Professional-Class products. ProVia feels so strongly about the performance and workmanship of our entry systems—built by skilled craftspeople with state-of-the-art manufacturing processes—that they are backed with a Lifetime Limited Warranty, which is even transferable to one subsequent owner.





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### TYPES OF GLASS

### WHAT'S THE DIFFERENCE?

Annealed Glass is a softer glass that has been thermally treated and then slowly cooled to relieve any internal stresses. Annealed glass tends to break into longer, jagged shards which can cause significant injury. This glass is more cost effective than other types of glass. Annealed glass can be cut, drilled, notched and edge finished.

**Tempered Glass** is manufactured through a process of extreme heating and rapid cooling, making it much harder and stronger than annealed glass. Another benefit of tempered glass is the ability to stand up to moderate heat (470°F).

In general, tempered glass is four times stronger than annealed glass and if tempered glass breaks, it breaks into small pieces (shatters) and is less likely to cause injury. All fabrication needs to be done while the glass is in the softer, annealed condition. Tempering is only done once the shaping and fabrication is complete.

**Laminated Safety Glass** takes the idea of safety glass a step further. Laminated safety glass is made by adhering two pieces of annealed glass together with a vinyl interlayer. The vinyl layer holds the glass together if the glass is broken or impaled, making this a much safer alternative to regular annealed glass.

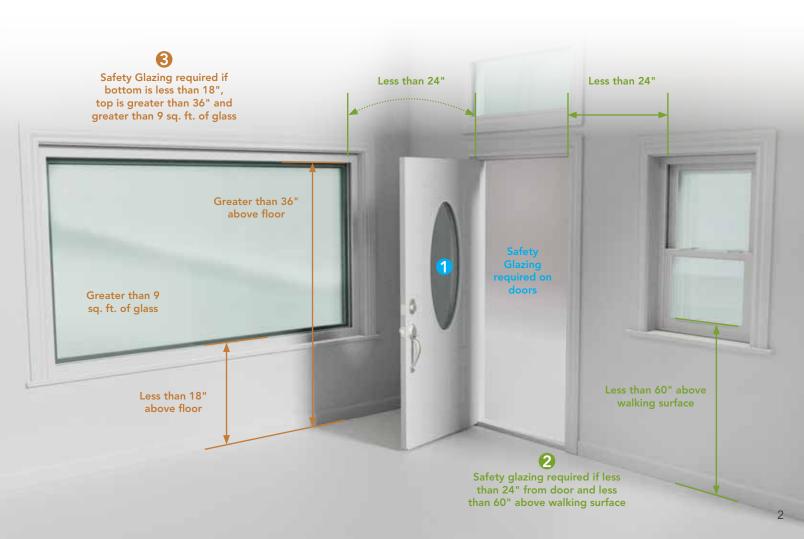
### TEMPERED GLASS USAGE

Common situations where tempered glass is required are:

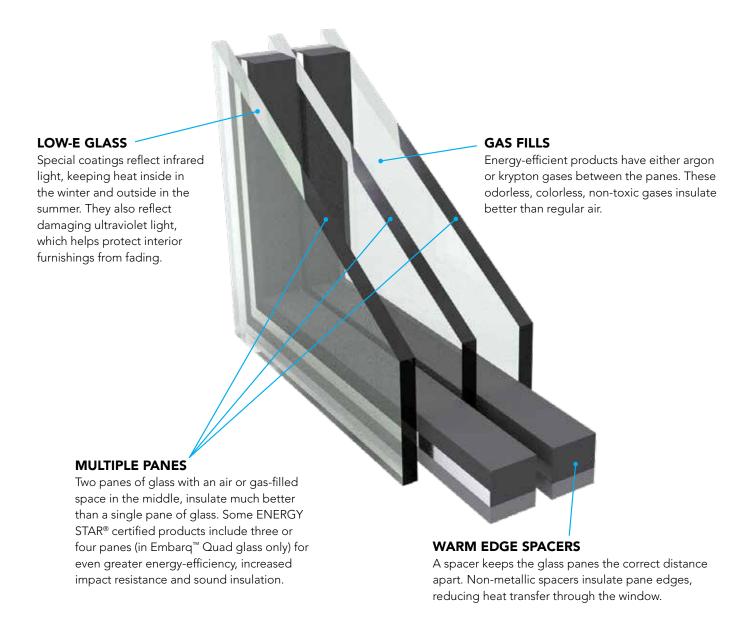
- 1 Glass in any fixed or operable door. This includes entry doors, storm doors and patio doors.
- ② Glass in fixed or operable panels adjacent to a door where the nearest vertical edge of the glazing is within a 24" arc of either vertical edge of the door in a closed position and where the bottom edge of the glazing is less than 60" above a walking surface.
- (3) Glass in fixed or operable windows that meet ALL of the following conditions:
  - Bottom edge is less than 18" above the floor
  - Top edge is greater than 36" above the floor
  - Total area of each pane of glass is greater than 9 sq. ft. (1,296 sq. in.)
  - One or more walking surfaces within 36" horizontally of the glazing

You can choose tempered glass for most windows you order from ProVia®, even if it is not required.

Tempered glass usage requirements vary by state. Please check local building codes for exact usage requirements.



# ANATOMY OF AN ENERGY EFFICIENT INSULATED GLASS UNIT



When ordering glass for windows, you can choose single, double or triple strength glass.

### **SINGLE STRENGTH**

2.5mm or 3/32" panes Available in Annealed Only

### **DOUBLE STRENGTH**

3mm or 1/8" panes Available in Tempered or Annealed

### TRIPLE STRENGTH

5mm or 3/16" panes Available in Tempered or Annealed

<sup>\*</sup> Laminated glass is available in multiple pane thicknesses.

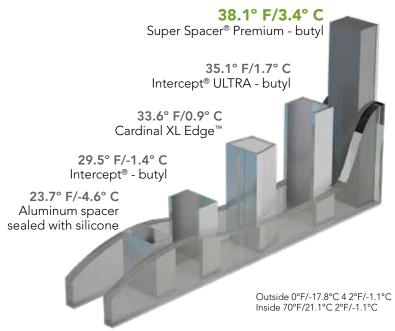
# SUPER SPACER® BETWEEN YOU AND THE ELEMENTS

Warm edge technology is more than just a low-conductive product that helps make insulated glass units more thermally efficient. The warm edge spacer is the seal that keeps the glass package in windows and doors from failing. Super Spacer is a dual-seal insulating glass system. This non-metal, structural foam spacer resists condensation, reduces energy costs, provides long-life durability and adds both comfort and value to your doors and windows.

Super Spacer is better able to ensure NFRC ENERGY STAR® certification by providing the best thermal conductivity, the lowest U-Factor among dual-seal systems and the best durability available in the industry. The all-foam formula blocks the heat escape path, improves sound absorption over traditional metal spacers and lasts up to nine times longer in durability tests than single-seal units. The all-foam formula reduces the effects of temperature changes, barometric pressure, wind load and glazing pressure, resulting in less seal failure and fewer stress cracks.

#### The warmest edge among dual-seal systems

**up to +14.4°F/8°C** warmer temperature at the edge of the glass



Super Spacer has been tested and has met the following global standards:

North America E2188 / E2189 / E2190 | European EN 1279 | Canadian CGSB 12.8

ASTM E330 (120\* psf positive, psf negative) French Standard CSTV for CEKAL |

Passive House phA+ certificate for Artic climate | Industry type P-1 testing



### The No-Metal Advantage

Thermal efficiency through no presence of conductive metals is the Super Spacer hallmark.



### Mylar 10-Layer Vapor Barrier

The Super Spacer thermoset foam matrix is exceptional. Moisture is kept out, gas is kept in and conductivity is virtually nonexistent.



### **Lasting Appearance**

The Warm Edge Glazing System stands up to the natural bending and bowing from temperature changes, barometric pressure and wind load.



#### **Enhanced Noise Reduction**

The all-foam formula's excellent sound dampening properties reduce outside noise, even in industrial environments.

#### Strength

The P-1 test, the world's toughest IG durability test, exposes units to 140°, 95-100% humidity and constant UV bombardment. Each week of testing is approximately equivalent to one year of field use, and Super Spacer survives with long term P1 performance with a low seal failure history.



- Super Spacer backed with hot melt butyl
- Butyl spacer backed with silicone
- Aluminum spacer backed with silicone
- Aluminum spacer
- Butyl spacer

<sup>\*</sup>Source: Glass Digest, November 1992; Test RLS08006E

### **GLASS CONDENSATION**

Many energy efficient windows and doors have glass packages with "warm edge technology." The problem is highly conductive metal-based insulating glass spacers are often used in these new windows and doors. A new window can lose up to 50% of its overall stated R-Value with a metal-based spacer at the edge of the glass. "R" stands for the "resistance" of the transfer of heat or cold through a solid object. So, a higher R-Value means better insulation against heating and cooling loss.

The edge of the insulating glass is the most vulnerable to heating and cooling loss. This usually leads to condensation. It's a problem that looks unsightly, and over time, it will stain wood, peel paint and rot frames. Not only that, but window condensation can contribute to mold growth.

### THE SOLUTION

Reduce condensation on the glass with the warmest inside surface temperatures possible.

The primary glass condensation culprit is its insulating spacer. Traditional metal spacers can conduct heat and cold, causing condensation at the edge of the glass. Convection currents further concentrate cold air along the bottom edge of the glass, making that area the most vulnerable. However, a warmer edge all the way around will strike at the heart of the problem.

The only truly "warm edge" occurs with Super Spacer®, an insulated foam spacer whose use helps reduce condensation and allows for comfortable household humidity levels.

Remember, even doors and windows with a warm edge spacer are prone to condensation when there is excess humidity in your home.

### A FEW TIPS FOR REDUCING HUMIDITY INCLUDE:

- Using exhaust fans in your kitchen, laundry and bathrooms
- Venting gas burners, clothes dryers, etc. to the outdoors
- Shutting off all humidifiers
- Opening louvers in your attic and basement crawl spaces
- Opening fireplace dampeners to allow an escape route for moisture-laden air
- Airing out your house a few minutes each day



Full Metal Spacer With conventional metal spacers, condensation is a fact of life.



Less Metal Spacer
Mid-performance spacer systems that still contain metal will improve condensation resistance.



Non-Metal Super Species

All-foam design dramatically reduces interior condensation, delivering a clear view.

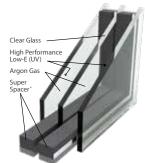
### **GLASS PACKAGES**



### ComforTech™ **TLK-UV** 000000000

R-Value of 9

The best value in energy savings! This glass package has high performance Low-E coating applied to two panes of glass. Both insulating chambers are filled with Krypton gas.



### ComforTech™ TLA-UV

000000000 R-Value of 6

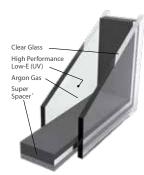
Combat cold weather with this triple glazed package. High performance Low-E coating is applied to two panes of glass. Both insulating chambers are filled with Argon gas.



### ComforTech™ **DLA-HC** 000000000

R-Value of 5

Enhanced double glazed, Argon filled glass package with high performance Low-E coating applied on one pane of glass and Energy Advantage™ Hardcoat Low-E on the other pane of glass. The hardcoat increases UV protection and has SHGC retention.



### ComforTech™ **DLA-UV**

000000000 R-Value of 4

Double glazed glass package with high performance Low-E coating applied to one pane. Insulating chamber is filled with Argon gas.



#### ComforTech™ **DC**

**000000000** 

R-Value of 2

Baseline double glazed glass package, with two panes of clear glass and the air space acting as an insulator. No Argon gas.

Other glass packages available:

TLA-HC TLK-HC DLA-UV-HC TLA-UV-HC TLK-UV-HC TLK TLA

### ComforTech™ Elevation Series

for customers in high altitude areas

Insulated glass without Argon or Krypton. Capillary tubes are open and inserted behind glazing bead. Low-E softcoat and hardcoat available for vinyl windows and vinyl patio doors.



ComforTech™ **TLE** ComforTech™ **TLE-UV** 

000000000 R-Value of 5



ComforTech™ **DLE** ComforTech™ **DLE-UV** 

**000**000000 R-Value of 3



ComforTech™ **DE** 

00000000

R-Value of 2

Some Elevation Series (TLE-UV, TLE, DLE-UV and DLE) glass offerings require a hardcoat option to be ENERGY STAR® compliant.

#### **Understanding the Acronyms**

**T** - Triple Glazed

**K** - Krypton

D - Double Glazed

**E** - Elevation (no gas)

L - Low E

**UV** - Ultraviolet **HC** - Hard Coat

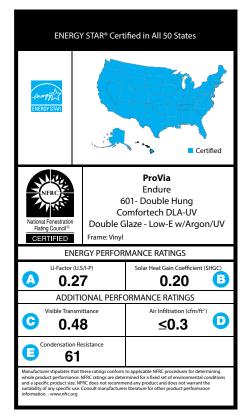
C - Clear

A - Argon

R-Value reflects center of glass data only. Actual window unit R/U values will vary based on the window package chosen.

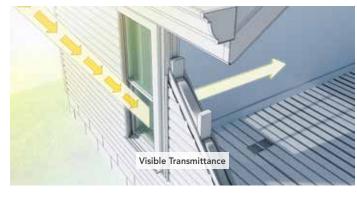
### NFRC LABEL

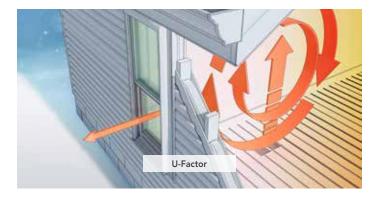
### WHAT YOU NEED TO KNOW

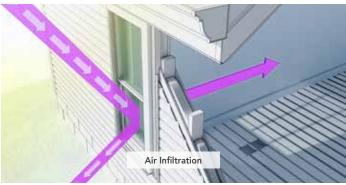


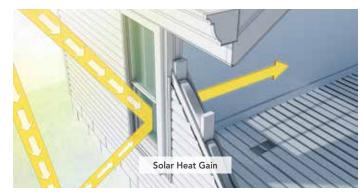
For example purposes only. Numbers will vary based on the window package chosen.

- A U-Factor Insulating value of the entire window system. Lower numbers reflect better insulating value.
- B Solar Heat Gain Coefficient (SHGC) Amount of heat from the sun passing through the glass. Lower numbers indicate glass is keeping heat from entering your home. SHGC is measured on a scale from 0 to 1.
- © Visible Transmittance Amount of visible light passing through the glass. Higher numbers indicate glass is allowing more light to enter your home. Visible transmittance is measured on a scale from 0 to 1.
- Air Infiltration How much air is entering or escaping through the window. The number shown represents the maximum air infiltration allowable by NFRC listings.
- © Condensation Resistance Amount of moisture it takes for glass to condensate when exposed to extreme interior and exterior temperature changes. Higher numbers indicate better resistance to condensation. Condensation resistance is scored on a scale of 0 to 100.











# **ENERGY STAR®** CERTIFIED WINDOWS

COMFORTECH™ GLASS PACKAGE													
Model		ComforTech DLA		ComforTech DLA-UV		ComforTech TLA		ComforTech TLA-UV		ComforTech TLK		ComforTech TLK-UV	
		U-Factor	SHGC	U-Factor	SHGC	U-Factor	SHGC	U-Factor	SHGC	U-Factor	SHGC	U-Factor	SHGC
	Double Hung	0.28	0.27	0.27	0.21	0.21	0.22	0.21	0.18	0.17	0.22	0.17	0.18
	Slider	0.28	0.27	0.28	0.21	0.21	0.22	0.21	0.18	0.18	0.22	0.17	0.18
2	Picture	0.27	0.33	0.26	0.23	0.19	0.28	0.19	0.20	0.15	0.28	0.14	0.19
Aeris	Casement	0.26	0.26	0.25	0.18	0.20	0.23	0.20	0.16	0.17	0.23	0.16	0.16
	Casement Fixed	0.26	0.26	0.25	0.18	0.20	0.23	0.20	0.16	0.17	0.23	0.16	0.16
	Awning	0.26	0.26	0.26	0.18	0.20	0.23	0.20	0.16	0.17	0.23	0.16	0.16
	Double Hung	0.27	0.27	0.27	0.21	0.19	0.23	0.19	0.18	0.17	0.23	0.16	0.18
	Slider	0.27	0.27	0.27	0.21	0.19	0.23	0.19	0.18	0.16	0.23	0.16	0.18
Engure	Picture	0.26	0.30	0.26	0.23	0.18	0.25	0.18	0.20	0.14	0.25	0.14	0.20
	Casement	0.25	0.27	0.25	0.21	0.18	0.23	0.18	0.18	0.15	0.23	0.15	0.18
	Casement Fixed	0.25	0.31	0.25	0.24	0.17	0.26	0.17	0.20	0.13	0.26	0.13	0.20
	Awning	0.26	0.27	0.26	0.21	0.18	0.23	0.18	0.18	0.15	0.23	0.15	0.18
	Double Hung	0.27	0.28	0.27	0.22	0.19	0.24	0.19	0.18	0.16	0.23	0.16	0.18
,	Slider	0.27	0.27	0.27	0.21	0.19	0.23	0.19	0.18	0.16	0.23	0.16	0.18
ב	Picture	0.26	0.30	0.26	0.23	0.18	0.25	0.18	0.20	0.14	0.25	0.14	0.20
Aspect	Casement	0.25	0.27	0.25	0.21	0.18	0.23	0.18	0.18	0.15	0.23	0.15	0.18
`	Casement Fixed	0.25	0.31	0.25	0.24	0.17	0.26	0.17	0.20	0.13	0.26	0.13	0.20
	Awning	0.26	0.27	0.26	0.21	0.18	0.23	0.18	0.18	0.15	0.23	0.15	0.18

ENERGY STAR® MOST EFFICIENT WINDOW CRITERIA						
Climate Zone	U-Factor	SHGC				
Northern (N)		<u>≥</u> 0.20				
North-Central (NC)	< 0.20	≤0.40				
South-Central (SC)	≤ 0.20	<u>&lt;</u> 0.25				
Southern (S)		≤0.25				

Actual window unit U-Factor and SHGC values may vary based on the window package chosen.

### **ENERGY STAR®**

### WE'VE GOT YOU COVERED...NO MATTER THE CLIMATE

There are some important things to note about what makes a door or window ENERGY STAR certified.

ENERGY STAR certified windows and doors:

- 1. Are manufactured by an ENERGY STAR partner
- Are independently tested, certified and listed by the National Fenestration Rating Council (NFRC)
- 3. Have NFRC ratings that meet voluntary energy efficiency guidelines set by the U.S. Environmental Protection Agency (EPA)

Though ENERGY STAR does not require any specific technologies, certain product features are common in many certified products.

Windows and doors protect you from the elements just like a winter coat. But like a winter coat, you should pick the windows and doors that make the most sense for your climate. While some are better at keeping you warm, others excel at keeping you cool.

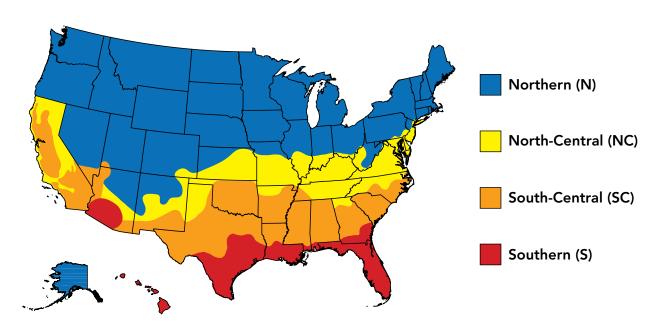
Doors are a little different. Many doors don't have any glass (like your front door), but even doors with lots of glass (like a sliding patio door) have lower glass-to-frame ratios than windows or skylights. This means doors can provide more insulation than a window or skylight. Performance criteria for doors are based on the amount of glass they have (glazing level) and ratings listed by the National Fenestration Rating Council (NFRC).

#### **ENERGY STAR REQUIREMENTS**

WINDOW			
Climate Zone	U-Factor	SHGC	
Northern	≤ 0.27	Any	Prescriptive
	= 0.28	≥ 0.32	Equivalent
	= 0.29	≥ 0.37	Energy Performance
	= 0.30	≥ 0.42	
North Central	≤ 0.30	≤ 0.40	
South Central	≤ 0.30	≤ 0.25	
Southern	≤ 0.40	≤ 0.25	

DOORS	DOORS							
Glazing Level	U-Factor	J-Factor SHGC ≤ 0.17 No Rating						
Opaque	≤ 0.17							
≤ ½-Llte	≤ 0.25	≥ 0.25	2 0.25					
> ½-Llte	≤ 0.30	Northern North-Central	≤ 0.40					
		Southern South-Central	≤ 0.25					

Air Leakage for Sliding Doors  $\leq 0.3~cfm/ft^2$  Air Leakage for Swinging Doors  $\leq 0.5~cfm/ft^2$ 



Information sourced from Energystar.gov

### **CLEAR** GLASS

Clear Glass is a traditional option that looks fresh and stylish on every window and door, bringing simple elegance to your home's curb appeal. Practical and classic, clear glass offers unobscured views through exterior doors and windows, allowing for full views of your property. Most ProVia® clear door and window glass packages with the ComforTech™ Glazing System meet ENERGY STAR® certification for energy efficiency.





### **INTERNAL BLINDS**

Internal blinds are a convenient option for blocking harsh sunlight and increasing privacy on entry doors, patio doors and windows.

Constructed with sturdy aluminum and enclosed in tempered safety glass, the blinds are protected from weathering, damage, and dust, and they are not a hindrance to cleaning your glass.



### **BLIND OPERATORS**

Blind operator as viewed from the interior of your home.



**Blink® Blinds**White internal blind operator for entry and patio doors



Internal blind operator for windows and all colored blinds

Internal blinds are available in white plus four neutral hues to complement any room in the house.

### **AVAILABLE COLORS**



White internal Blink blinds for entry doors have a 20-year warranty.

White internal Blink blinds for sliding patio doors and white blinds for windows have a 10-year warranty.

Colored internal blinds for all window and door products have a 10-year warranty.

Colored internal blinds not available in sidelites.





All entry systems with Internal Blinds can be ENERGY STAR® Certified depending on the glazing system you choose. This chart indicates which glazing system is required for ENERGY STAR certification, as well as availability.

### **PRIVACY** GLASS

Privacy glass ensures a high level of obscurement but allows soft light to filter in and illuminate a space.







### **NEW MISTIFY (DOORS ONLY)**

This stylish privacy glass provides obscurity and character – an intriguing splatter of color with a modern, mesmerizing design.

#### **PRIVACY RATING**

1 2 3 4 5 **6** 7 8 9 10

less privacy more privacy













These photos were taken with objects directly behind the privacy glass in a well-lit space. Actual privacy levels will vary depending on your distance from the glass and also the amount of light in the room in comparison to the light outside your home.

For extra privacy, contact customer service to add an extra pane of privacy glass to your door or window order.

### **DECORATIVE GLASS**

Decorative glass is unique in that it achieves its personality and beauty through aesthetic imperfections – waves, striations, and air bubbles that create natural effects and singular characteristics. ProVia® decorative glass mimics the hand-made sheet glass of centuries past, and these stunning ornamental designs elevate the look of entry doors and windows, boosting the curb appeal of your home.

All ProVia decorative glass designs include the ComforTech™ Warm Edge Glazing System, which measurably improves its thermal performance and energy efficiency. Impact Shield laminated glass reinforcement is available as an upgrade, fortifying the decorative glass to withstand windborne storm debris and repeated blows.

### THE PROCESS OF CREATING GORGEOUS DECORATIVE GLASS

Creating beautiful decorative glass is a multi-step process. Glass panels are hand-cut by experienced craftsmen; for more ornate styles, a high-pressure water jet precisely carves the intricate designs and facets. A beveling machine gently grinds and polishes the glass, creating a soft sloped edge, and imperfections are smoothed using a polishing grinder.

Next, the decorative pattern is printed onto a template; the artist matches the cut glass pieces and caming to the pattern, then solders them together at all joints. Flux is carefully applied to the surface of both sides of the panel and soldered to ensure superior hold and durability.

The complete panel is then inserted between two panes of clear glass to create a structurally stable insulated glass unit – beautiful artistry on the inside, and strength and energy efficiency on the outside.

Watch the Decorative Glass creation process here!





#### **ProVia Exclusive**

These decorative glass designs are only found on ProVia doors and windows. This gives your home a unique style that can't be found anywhere else.



### **Covered by a Lifetime Limited Warranty**

Warranty includes glass breakage and seal failure.

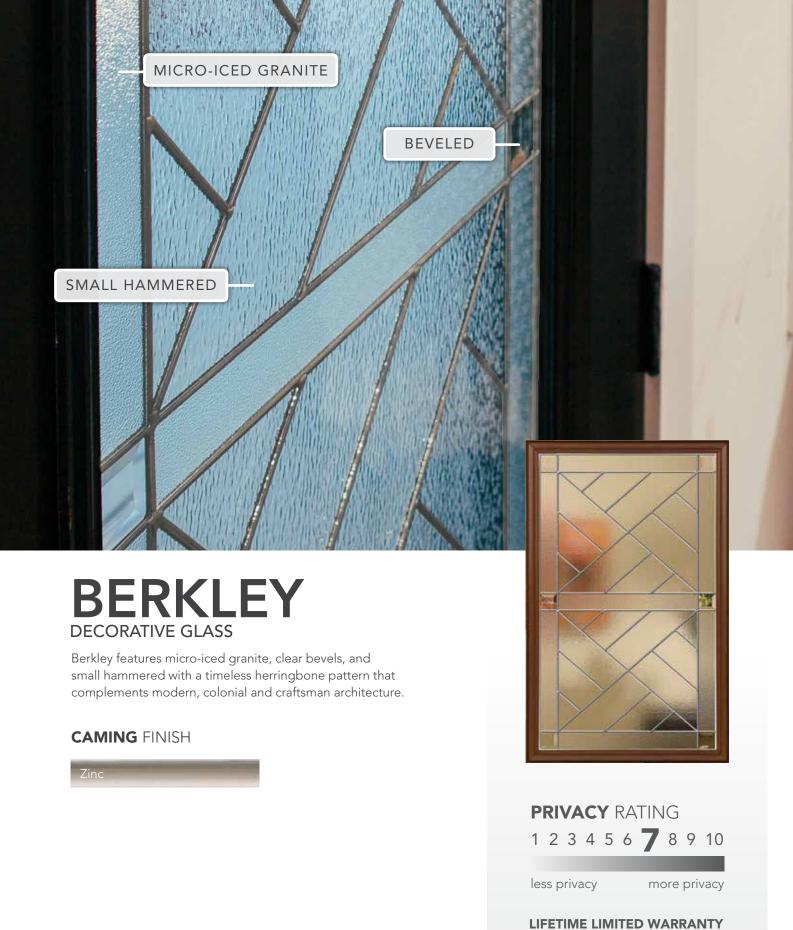


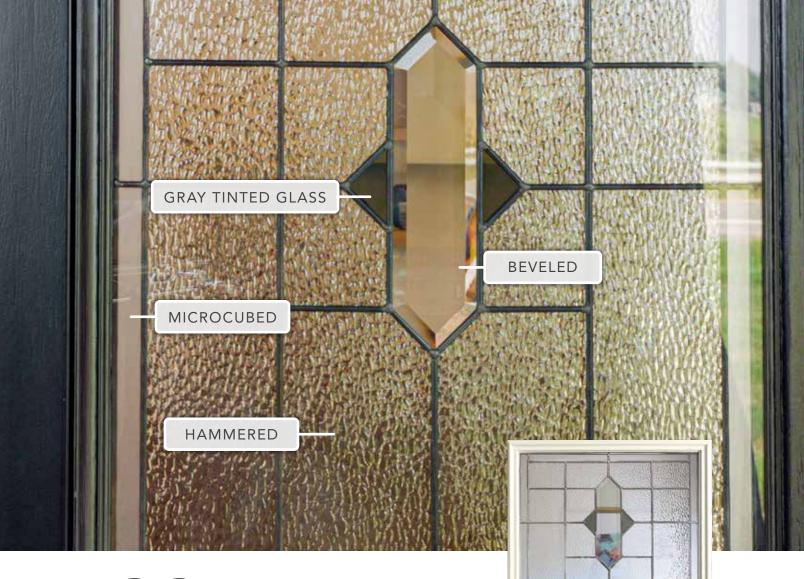
Available on Entry Doors and Windows

For more styles and configurations, visit provia.com or scan this code.









## **BROOKHAVEN**

**DECORATIVE GLASS** 

Brookhaven is accented with gray tint glass, giving it a subtle hint of color. The hammered glass delivers some privacy and is accentuated with clear beveled and microcubed glass throughout.

### **CAMING FINISH**



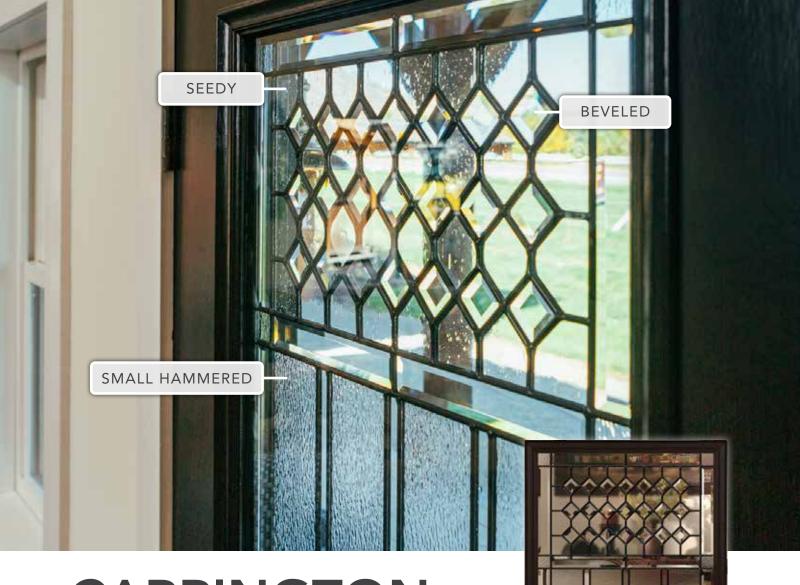
PRIVACY RATING

1 2 3 4 5 6 7 **8** 9 10

less privacy

more privacy

LIFETIME LIMITED WARRANTY



## **CARRINGTON**

**DECORATIVE GLASS** 

Carrington features small hammered, flat seedy and clear bevels in an attractive vintage design to accent your home.

**CAMING FINISH** 

Patina

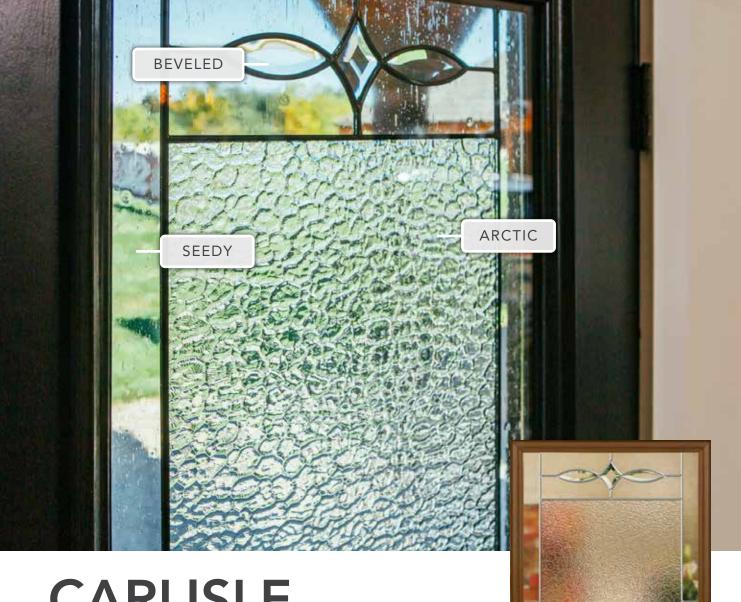
**PRIVACY RATING** 

1 2 3 4 **5** 6 7 8 9 10

less privacy

more privacy

### LIFETIME LIMITED WARRANTY



## **CARLISLE**

**DECORATIVE GLASS** 

Ornamental flourishes paired with clear bevels and arctic and seedy glass give Carlisle a warm, graceful and hospitable design.

### **CAMING FINISH**

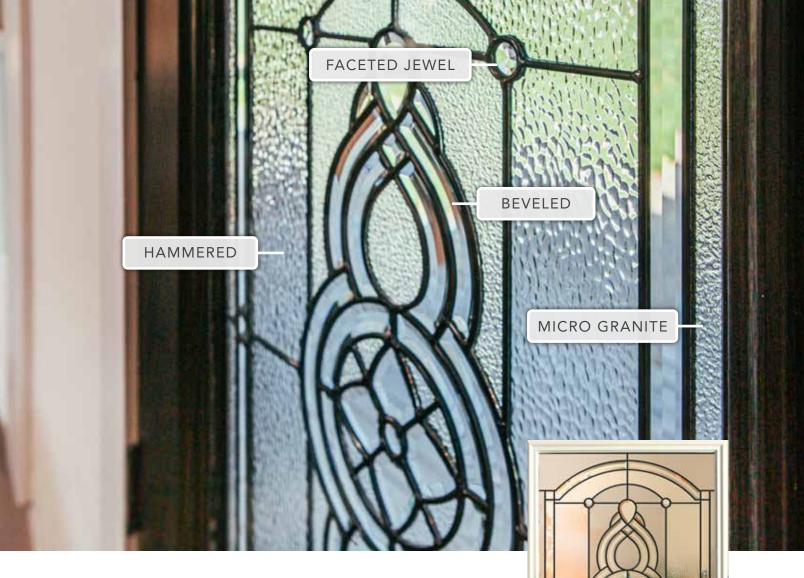


**PRIVACY RATING** 1 2 3 4 5 6 **7** 8 9 10

less privacy

more privacy

LIFETIME LIMITED WARRANTY



## **CHEYENNE**

**DECORATIVE GLASS** 

Cheyenne features micro granite, hammered and beveled glass that will add elegance to your home, while providing a high level of privacy.

**CAMING FINISH** 

Patina

**PRIVACY RATING** 

1 2 3 4 5 6 7 **8** 9 10

less privacy

more privacy

### LIFETIME LIMITED WARRANTY



### **CAMING FINISH**



**PRIVACY** RATING

1 2 3 4 5 **6** 7 8 9 10

less privacy

more privacy

### LIFETIME LIMITED WARRANTY



# ECLIPSE DECORATIVE GLASS

Eclipse features double gluechip and clusters of beveled glass with a traditional and harmonious design. Eclipse promotes classical elegance and privacy.

### **CAMING FINISH**



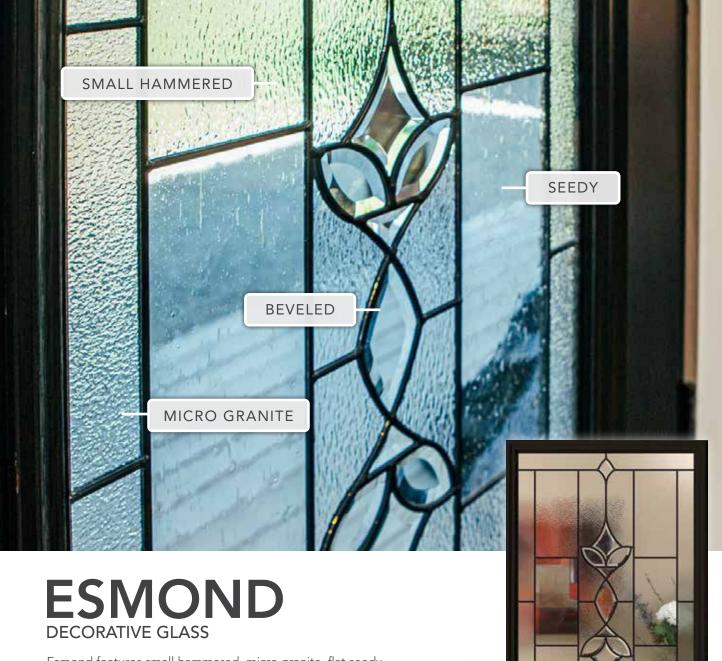
PRIVACY RATING

1 2 3 4 5 6 **7** 8 9 10

less privacy

more privacy

### LIFETIME LIMITED WARRANTY



Esmond features small hammered, micro granite, flat seedy and clear bevels in a splendid old-world style design bringing a unique touch to your home.

**CAMING FINISH** 

Patina

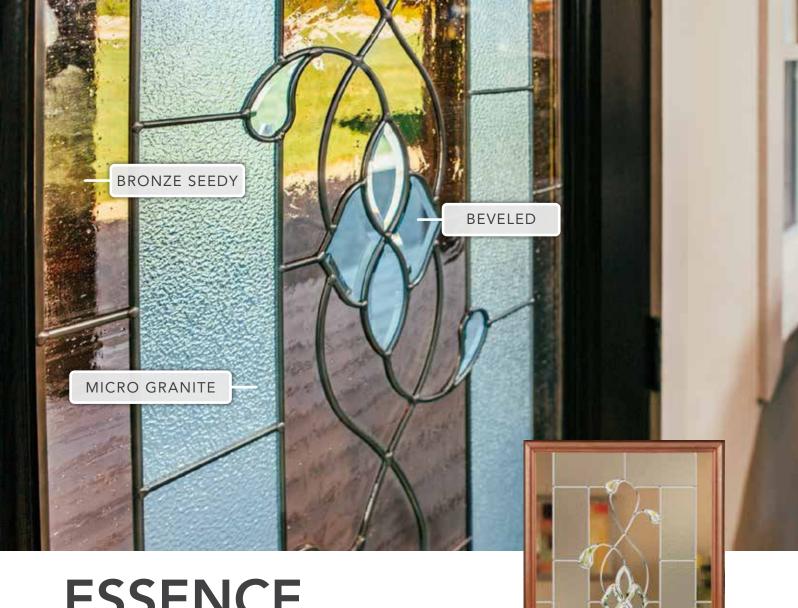
**PRIVACY** RATING

1 2 3 4 5 **6** 7 8 9 10

less privacy

more privacy

LIFETIME LIMITED WARRANTY



# ESSENCE DECORATIVE GLASS

Essence features a bronze seedy glass combined with micro granite that brings elegance to a whole new level.

### **CAMING FINISH**



**PRIVACY RATING** 1 2 3 4 5 6 7 8 9 10

less privacy

more privacy

### LIFETIME LIMITED WARRANTY



This traditional style is accented with a creamy alabaster glass adding interest and appeal that clearly sets it apart from other decorative designs.

### **CAMING FINISH**



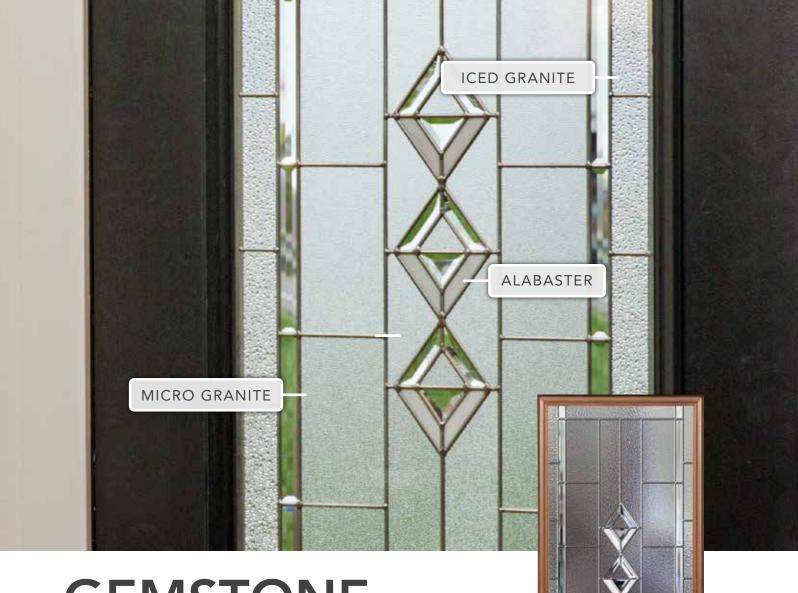
**PRIVACY RATING** 

1 2 3 4 5 6 7 **8** 9 10

less privacy

more privacy

### LIFETIME LIMITED WARRANTY



## **GEMSTONE**

**DECORATIVE GLASS** 

Beautiful beveled glass with iced and micro-iced granite, accented with alabaster and zinc caming, gives this classic design a contemporary edge.

### **CAMING FINISH**

7inc

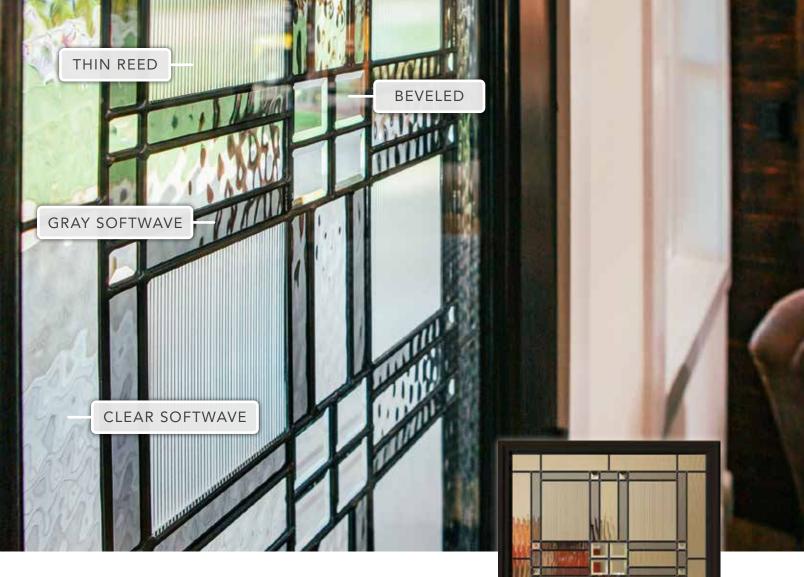
**PRIVACY RATING** 

1 2 3 4 5 6 7 **8** 9 10

less privacy

more privacy

### LIFETIME LIMITED WARRANTY



## **LAURENCE**

**DECORATIVE GLASS** 

Laurence features a gray softwave expressing defined classical vintage that will greet your guests with its distinguished character and prominent lines.

### **CAMING FINISH**

Patina

**PRIVACY RATING** 

1 2 3 4 5 6 7 8 9 10

less privacy

more privacy

### LIFETIME LIMITED WARRANTY



### **CAMING FINISH**



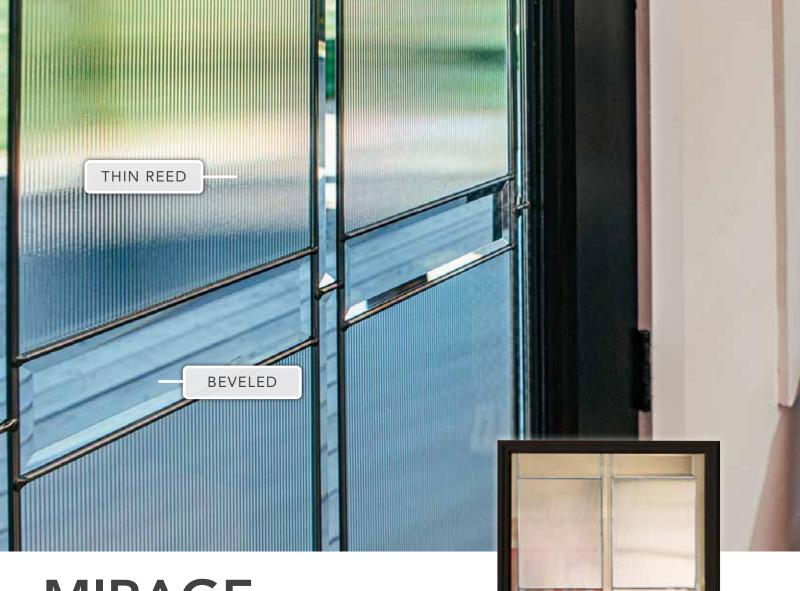
**PRIVACY RATING** 

1 2 3 4 5 6 7 **8** 9 10

less privacy

more privacy

### LIFETIME LIMITED WARRANTY



# MIRAGE DECORATIVE GLASS

Mirage offers effortless style, with thin reed glass all over, complemented by clear beveled glass. Zinc caming tops it off, making it a simple, modern and attractive design.

### **CAMING FINISH**

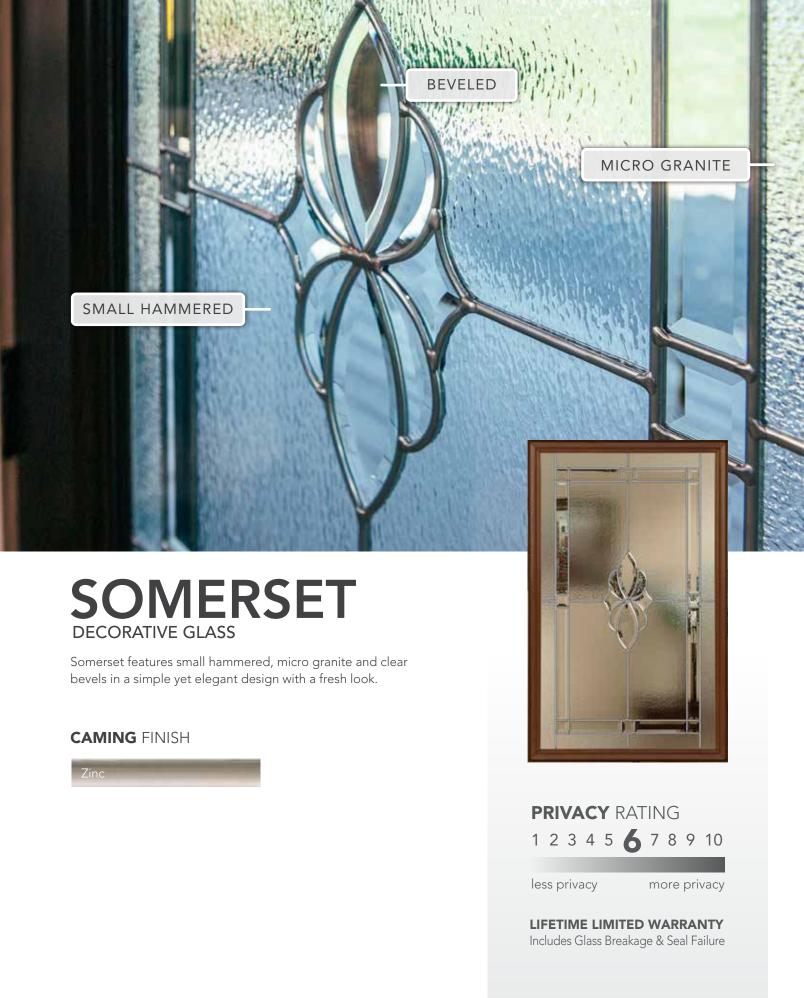
7inc

**PRIVACY** RATING
1 2 3 4 5 6 **7** 8 9 10

less privacy

more privacy

**LIFETIME LIMITED WARRANTY** Includes Glass Breakage & Seal Failure





## **SYMPHONY**

DECORATIVE GLASS

Symphony features a bronze softwave and expresses timeless beauty and elegance at every curve. This design is sure to bring you a pleasing and melodious style.

### **CAMING FINISH**



**PRIVACY** RATING
1 2 3 4 **5** 6 7 8 9 10

less privacy

more privacy

LIFETIME LIMITED WARRANTY



This lively design includes delicate thin reed, small hammered and micro granite glass, paired with a southwestern beveled pattern. Uniquely handsome, Tacoma offers both modern and classic elegance to your home.

#### **CAMING FINISH**

Patina

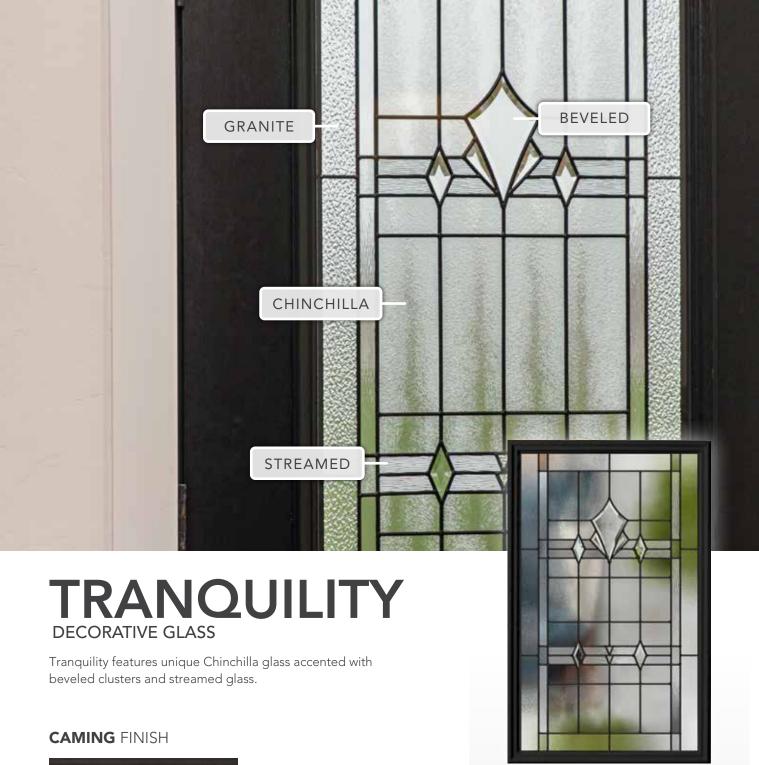
PRIVACY RATING
1 2 3 4 5 **6** 7 8 9 10

less privacy

more privacy

#### LIFETIME LIMITED WARRANTY

Includes Glass Breakage & Seal Failure



Patina

**PRIVACY RATING** 

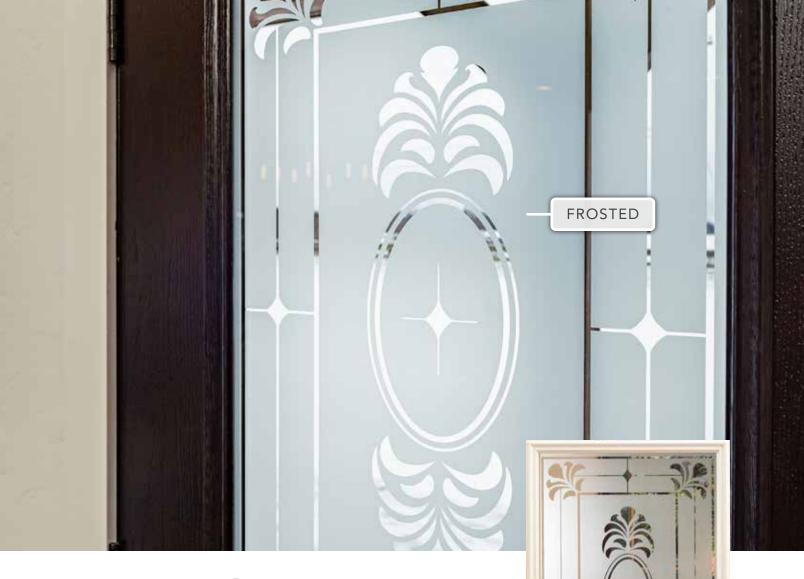
1 2 3 4 5 6 7 **8** 9 10

less privacy

more privacy

LIFETIME LIMITED WARRANTY

Includes Glass Breakage & Seal Failure



#### **TWILIGHT** DECORATIVE GLASS

Twilight is a beautifully decorative silk-screened art. Its unique frosted glass adds to the warmth and privacy of your home.

**PRIVACY RATING** 

1 2 3 4 5 6 7 **8** 9 10

less privacy

more privacy

#### LIFETIME LIMITED WARRANTY

Includes Glass Breakage & Seal Failure

Only available in Doors.



### **BARCELONA**

WROUGHT IRON DESIGN

Barcelona features an exquisite wrought iron design with the option of choosing Gluechip (standard), Waterfall, Taffeta, Chinchilla, Obscure Pebble or clear glass.

**PRIVACY RATING** 

1 2 3 4 5 6 7 **8** 9 10

less privacy

more privacy

#### LIFETIME LIMITED WARRANTY

Includes Glass Breakage & Seal Failure

Privacy rating will change based on choice of glass.

Only available in Doors.

Barcelona is not a ProVia exclusive design.



### CARMEN WROUGHT IRON DESIGN

Carmen features a refreshing new style for an entrance way with old world style charm. Standard with Chinchilla privacy glass and also available in all privacy glass options.

**PRIVACY** RATING
1 2 3 4 5 6 7 8 **9** 10

less privacy

more privacy

#### LIFETIME LIMITED WARRANTY

Includes Glass Breakage & Seal Failure

Privacy rating will change based on choice of glass.

Only available in Doors.

#### **ART** GLASS

A ProVia® exclusive, Art Glass offers you an opportunity to create a unique artistic statement using design and color. Your door and window glass can reflect the inspiration of your creative vision and allow you to display an original piece of art with beautiful curb appeal.

#### **DESIGNS**

An assortment of exquisite classic and contemporary ornamental patterns are available. Choose from a diverse collection of Art Glass designs – some patterned from styles in our Decorative Glass collection – and fill with your choice of color. Or create a custom, personalized design of your own.

#### **RESIN BEAD**

The design pattern is created via computer software, and a CNC machine then precisely applies a resin bead to the glass surface in one of five classic colors – Black, Silver, Gunmetal, Clay, and our newest shade, Bronze.

#### **COLOR FILL**

Select from a full palette that closely matches our beautiful Standard and Trending colors to fill the design. The opaque quality of these rich colors on the glass produces an intense, vibrant, and original work of art on your home.

#### **OUR GUARANTEE**

The resin bead and color fill are backed by our **Lifetime Limited Warranty**, and will not fade, blister, or peel away from the glass.





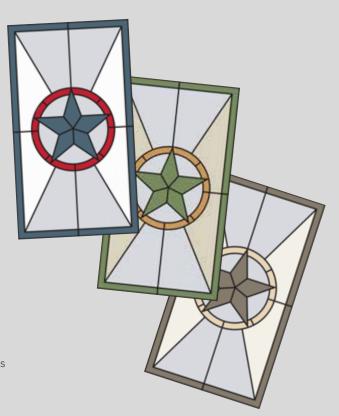


#### **HOW TO DESIGN A UNIQUE PIECE OF ART GLASS**

- Using **entryLINK**<sup>™</sup> or the **ProVia app**, create a door or window configuration, then select "**Art Glass**" as the glass type.
- Choose an Art Glass design that suits your unique style.
- Pick a complementary or contrasting resin bead color.
- Choose from four elegant **privacy glass options**, or **clear glass**.
- Select colors to fill in the design.
  - Select hues from ProVia Standard and Trending color palettes.
     Clear Fill and No Fill may also be chosen as well as custom colors.
  - Color placement and number of colors is pre-determined and will render as you choose them. Picture this as a a color-bynumber system!

Experiment with various color combinations until you find the perfect match for your home.

The colors shown on each Art Glass page are just examples – **the combinations you choose are completely up to you**. This program gives you complete artistic freedom to design a unique Art Glass creation.



#### **COLOR FILL OPTIONS**



#### Denotes Trending Color

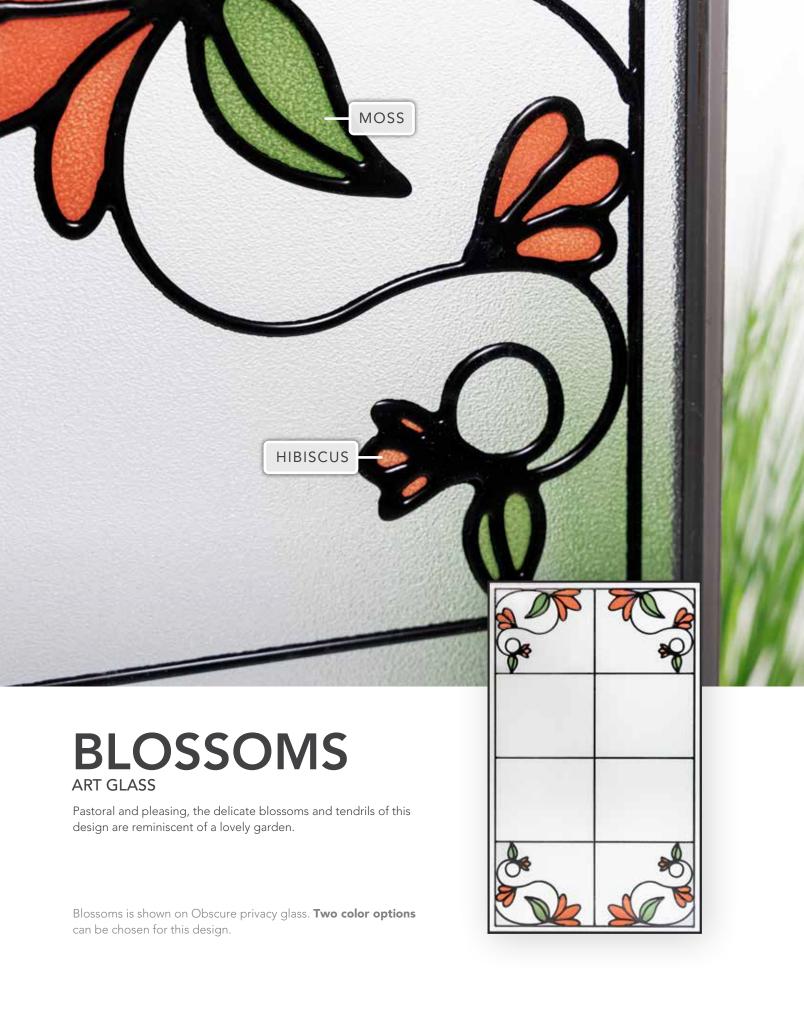
Always refer to our color selector for accurate color representation.

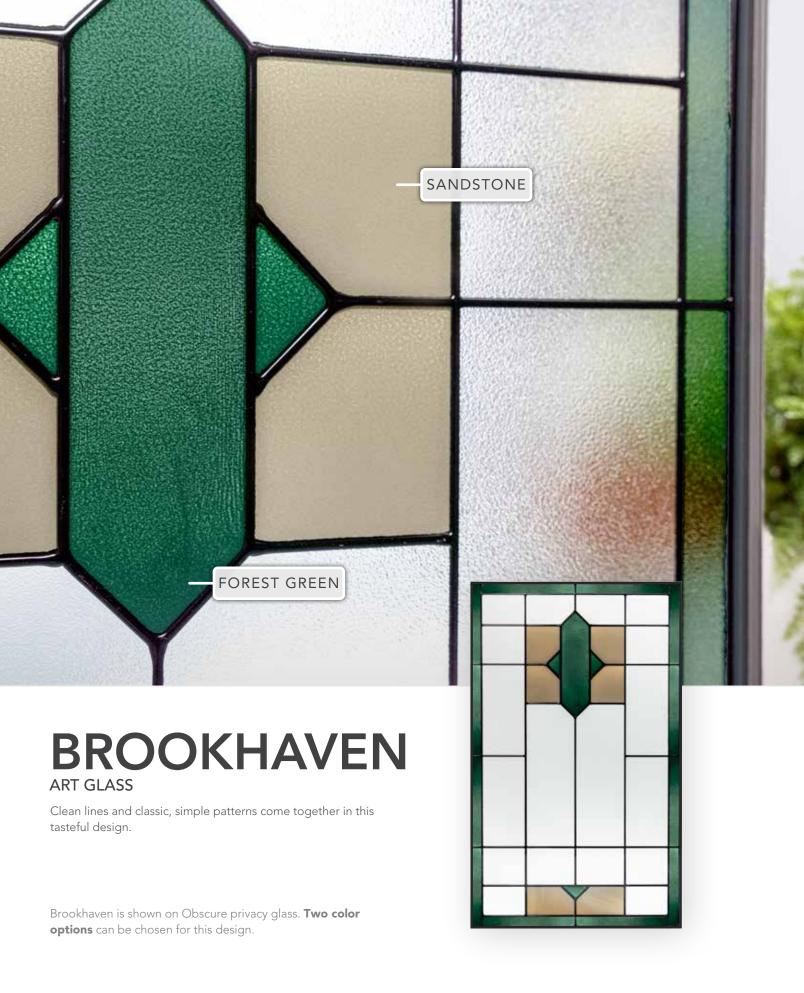
Privacy glass is tempered for safety and this process may cause minuscule surface waves on the glass. Since the surface is not completely flat, the color fill may migrate toward lower points in the glass, resulting in varied saturation levels on the surface.

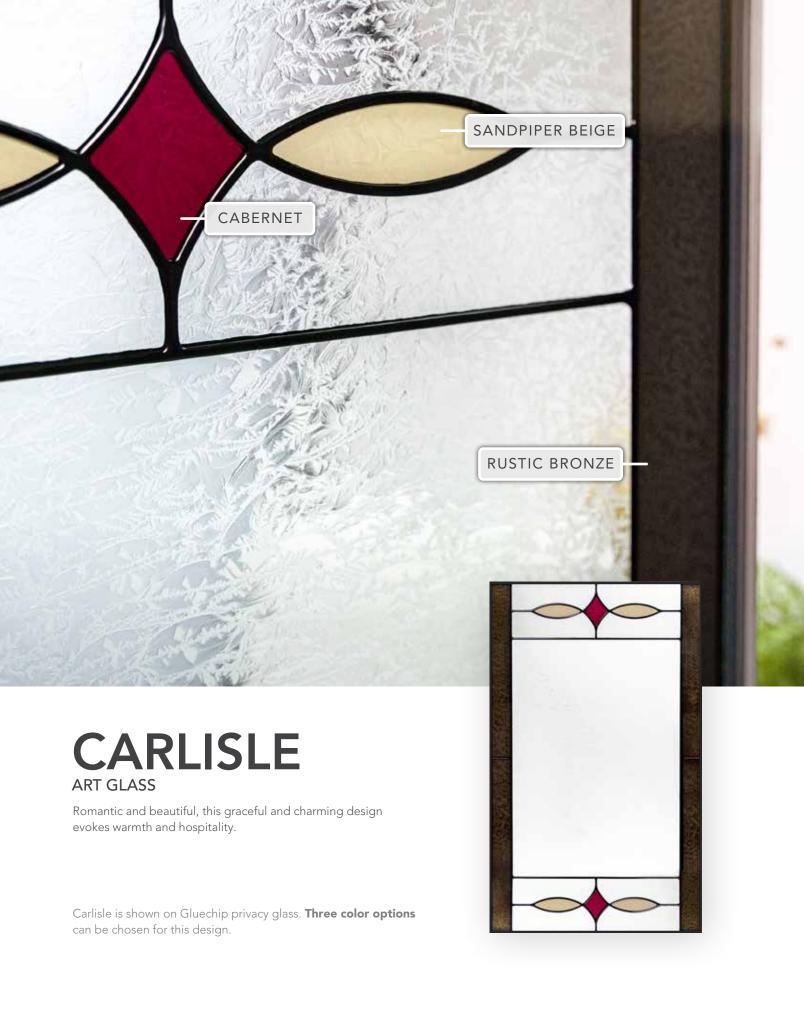
#### **RESIN BEAD COLORS**

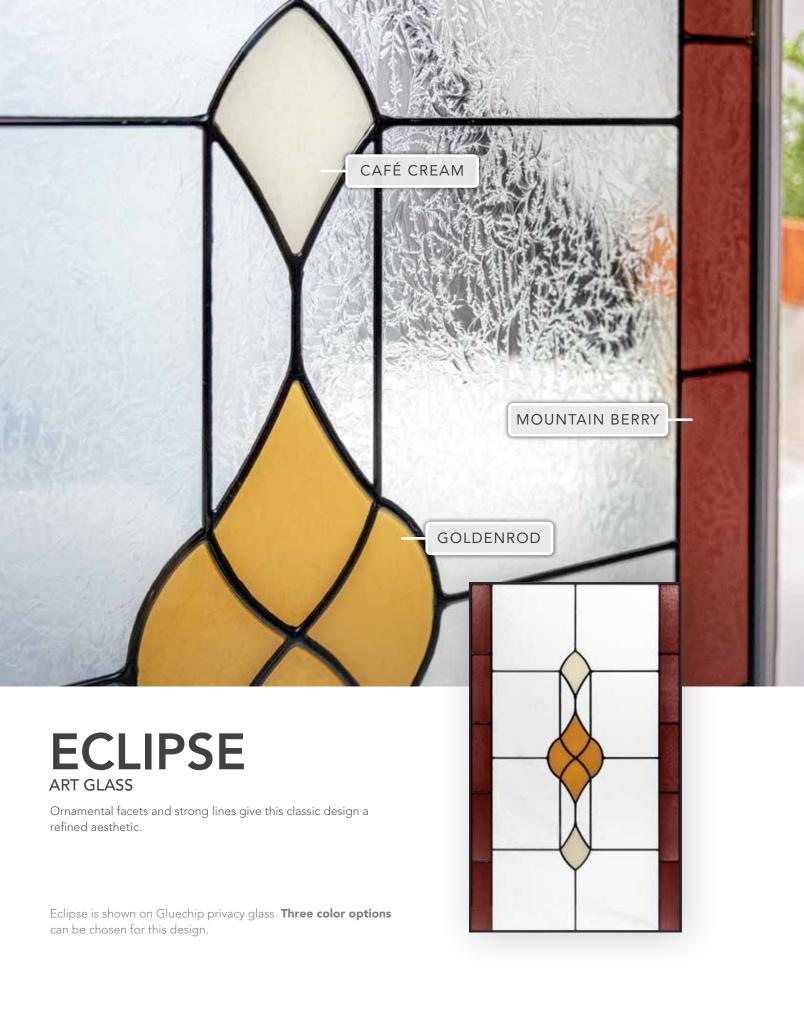


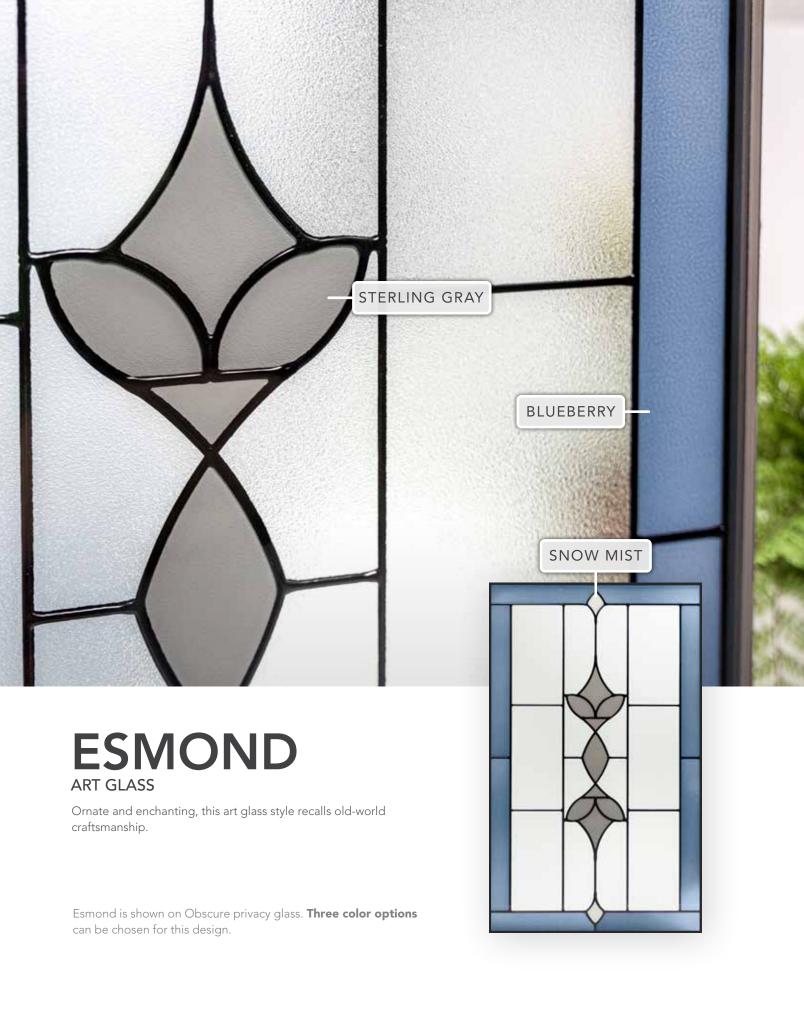


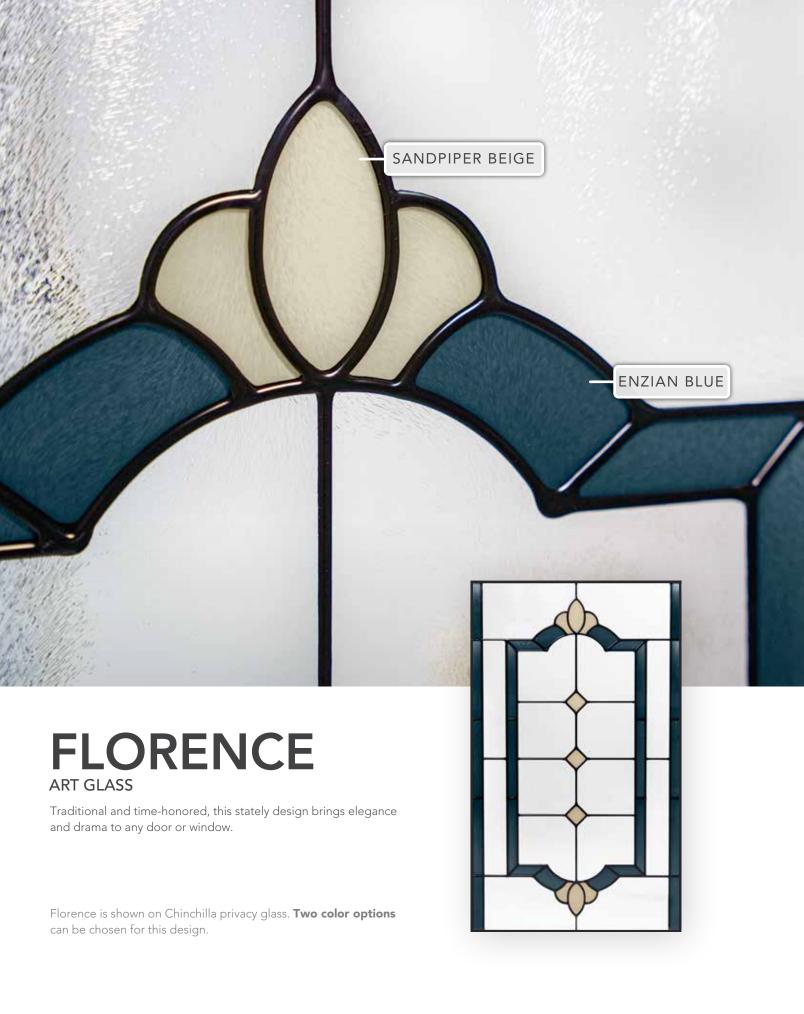






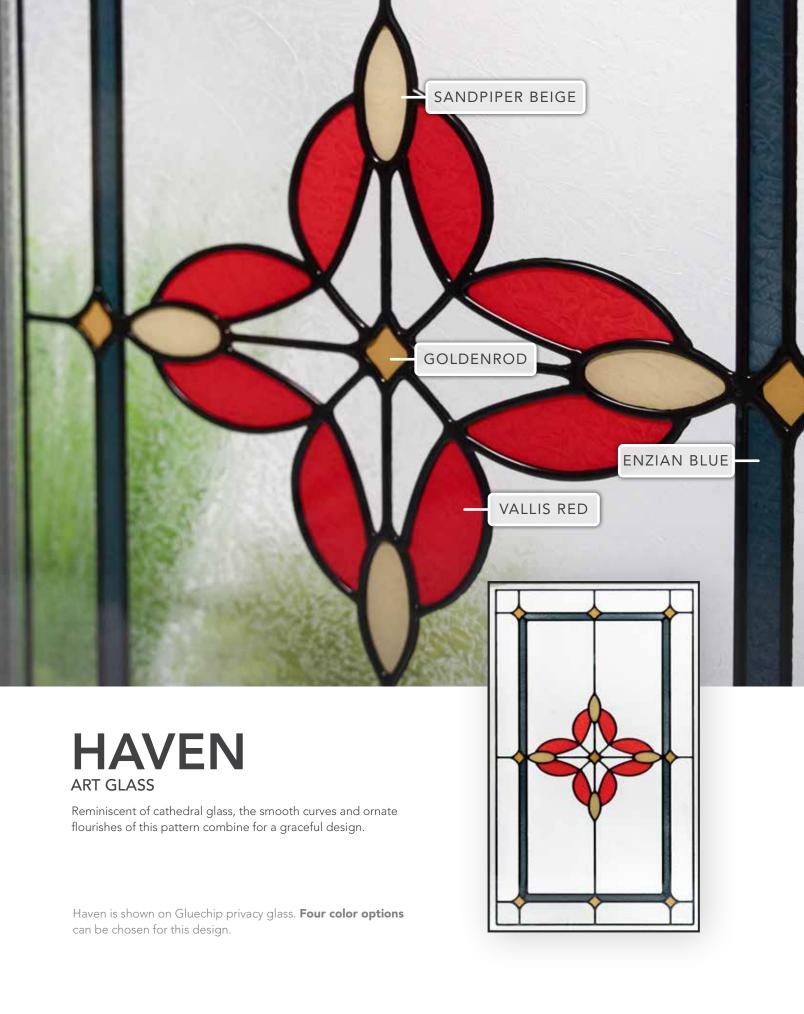












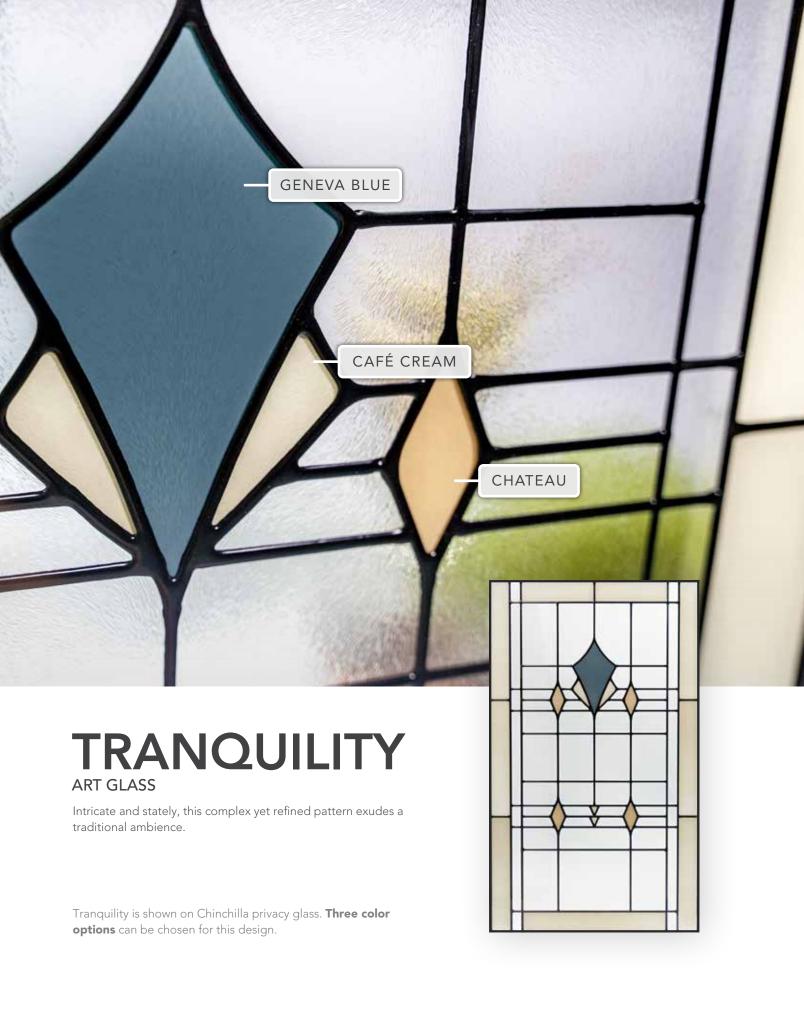


















#### TYLE AVAILABILITY CHARTS

Refer to the charts below to find decorative glass, privacy glass, clear glass and internal blind availability for all entry door and sidelite styles.

										•
	끕	Embarq/Signet	/Sign	et	Signet	net	Heritage Fiberglas	Heritage Fiberglass	Legacy 20-Gauge	ıcy ıuge
	Mahogany	Сһетгу	Oak	Knotty Alder	ήĦ	Smooth	nisrgbooW	qtooms	Moodgrain	droom2
Sidelites										
0//	ЪС	PC	PC	PC	Э	PC	ЪС	PC	Эd	PC
160	PC	ЪС	PC	PC	ЪС	PC	Эd	PC	PCo	PCo
140	PC	PC	PC			PC	PC	PC	PCo	PCo
139									PCo	PCo
130	ЬC	ЬC	PC				ЪС	PC	PCo	PCo
120					PC					
106									PCo	PCo
8' Doors										
460					Э	PC	Э	ЬC		PC
420					ЬC					
440		*								
430				*			PC	PC		PC
437				*						
150		*								
112						РС				
114								PC		PC
115						PC		PC		PC
116						PC		PC		PC
8' Sidelites										
160					ЪС	PC	Э	PC		PC
140		*								
130				PC			PC	PC		PC
120					PC					
770		*		*	၁	၁	C	ပ		ပ

### Privacy

- Clear
- Embarq doors and sidelites are not available in 8' heights
  - Steel Sidelites are made from 24-Gauge Steel

**Mistify privacy glass** is available in these styles: 230, 430, 240, 440, 460, 113, 160

# PRIVACY GLASS & CLEAR GLASS -

	ᇤ	Embarq/Signet	/Signe	t .	Sig	Signet	Heri	Heritage Fiberglass	Leg 20-G	Legacy 20-Gauge
	YnsgohsM	Сректу	Oak	Knotty Alder	113	Smooth	niergbooW	qtooms	Moodgrain	Smooth
Doors	٤	٥	٢	٤	٢	2	٤	٢	١	2
440	2 2	7 2	7 2	2	2	7 Z	7 2	7 2	7 2	7 Z
449		PC								
439							ЬС	PC	PC	PC
437									ЪС	PC
430	PC	PC	PC	PC			PC	PC	ЬC	PC
430-F		PC					PC	PC	PC	ЬС
350							ЪС	PC	ЪС	PC
243		PC	PC							
240									Э	PC
239										PC
230										ЬС
150	Ы	ЪС	ЪС			РС				<u>Р</u>
112						PC		PC		PC
113						PC		PC		PC
114								PC		ЪС
115						PC		PC		Ы
116						PC		PC		Ы
420					PC	PC	PC	PC	PC	PC
419	PC	PC	PC				ЪС	PC	PC	PC
400							PC	PC	PC	PC
306							С	С	C	C
206							PC	PC	PC	PC
131							PC	PC	PC	ЪС
101							PC	PC	PC	Ы
100							PC	PC	PC	ЬС
110										ЪС

# **DECORATIVE GLASS**DOOR STYLES

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See entryLink for Impact Shield & Windload availability

Esmond and Symphony are available in 8′ 460 Style Doors

# **DECORATIVE GLASS**SIDELITE STYLES

		TE Wahodany	Cherry	Oak Fir	Knotty Alder	Smooth	S	Mahogany	Cherry	Knotty Alder	Smooth		HERITAGE/LEGACY T Textured	Smooth								
		SIGNET	U	0 ш	⊻ (	ν ∢	CakaMa	M	U C	<b>×</b>	v		HERI	S								
139	Гевасу	TS	TS																	TS		
120	təngi2	ш	ш	ш			ш	ш	ш	ш	F	ш	ш		ч					ш	F	
	Pnedm∃	MCOK	MCOK	MCOK	MCOK	MCOK	MCOK	MCOK	MCOK	MCOK	MCOK	MCOK	MCOK	MCOK	MCOK	MCOK	MCOK	MCOK	MCOK	MCOK	MCOK	
460	Гевасу	TS	TS	TS	TS	TS	TS	TS	TS	TS	TS	TS	TS	TS	TS	TS	TS	TS	TS	TS	TS	
46	Heritage	ZT	TS	TS	75	75	75	TS	75	TS	75	TS T	75	Σ	TS	₹	TS	₹	TS	75	TS	
		MCOKS	MCOKS	MCOKS	MCOKS	MCOKS	MCOKS	MCOKS	MCOKS	MCOKS	MCOKS	MCOKS	MCOKS	MCOKS	MCOKS	MCOKS	MCOKS	MCOKS	MCOKS	MCOKS	MCOKS	
	Embarq	MCO	MCO	MCO	MCO	MCO	MCO	МСО	MCO	МСО	MCO	MCO	MCO	МСО	МСО	MCO	MCO	MCO	МСО	MCO	МСО	
0	Гевасу	75	TS	TZ	Σ	TZ	T <sub>S</sub>	TS	T <sub>S</sub>	TS	TZ T	T.	TS	Σ	TS	Σ	TS	Σ	TS	T <sub>S</sub>	TS	Σ
160	Heritage	TS T	TS	TS	TS	TS	TS	TS	TS	TS	TS	TS	TS	TS	TS	TS	TS	TS	TS	TS	TS	TS
	fangic	MCOFS	MCOFS	MCOFS	MCOFS	MCOFS	MCOFS	MCOFS	MCOFS	MCOFS	MCOFS	MCOFS	MCOFS	MCOFS	MCOFS	MCOFS	MCOFS	MCOFS	MCOFS	MCOFS	MCOFS	MCOFS
	Embarq	MCO	MCO	MCO	MCO	MCO	MCO	MCO	MCO	MCO	МСО	MCO	MCO	MCO	МСО	MCO	MCO		МСО	MCO	МСО	
140	Гевасу	75	TS	TS	77	TS	75	TS	TS	TS	TS	TS	TS	TS	TS	TS	TS		TS	75	TS	
1	Heritage	S TS	S TS	S TS	S TS	S TS	S TS	S TS	S TS	S TS	S TS	S TS	S TS	S TS	S TS	S TS	S TS		S TS	S TS	S TS	
	təngi2	MCOS	MCOS	MCOS	MCOS	MCOS	MCOS	MCOS	MCOS	MCOS	MCOS	MCOS	MCOS	MCOS	SOOW	MCOS	MCOS		SOOW	MCOS	SOOW	
	Embard	МСО	МСО	МСО	МСО	МСО	МСО	МСО	МСО	МСО		МСО	МСО	МСО	МСО	МСО	МСО	МСО	МСО	МСО	МСО	
130	Гевасу	TS	TS	TS	TS	TS	T3	TS	T3	TS		TS	TS	TS	TS	TS	TS	Σ	TS	T3	TS	Σ
11	Heritage	TS	TS	TS	TS	TS	TS	TS	TS	TS		TS	TS	TS	TS	TS	TS	TS	TS	TS	TS	TS
	təngi2	MCO	MCO	MCO	MCO	MCO	MCO	MCO	MCO	MCO		MCO	MCO	MCO	MCO	MCO	MCO	MCO	MCO	MCO	MCO	MCL
		Mirage	Brookhaven	Manhattan	Essence	Cheyenne	Symphony*	Berkley	Laurence	Carrington	Tacoma	Somerset	Carmen	Barcelona	Constance	Tranquility	Gemstone	Eclipse	Florence	Esmond*	Carlisle	Twilight

See entryLink for Impact Shield & Windload availability

Esmond and Symphony are available in most 8' 160 Style Sidlites

## **INTERNAL BLINDS**

Signet

			1				Fibe	Fibergiass	50-07	:0-Gauge
	VnegohsM	Сһетгу	ήĦ	Oak	Smooth	Knotty Alder	nisagbooW	Smooth	Moodgrain	Smooth
Doors										
460	ЭМ	ЭM	ЭM	MC	ЭM	WC	ЭM	WC	ЭM	WC
440	WC	ЭМ		WC	ЭM		ЭM	WC	WC	WC
430	WC	ЭM		WC		WC	ЭM	WC	MC	WC
230							W	W		W
Sidelites										
160							Μ	W	0	0
130							W	W	0	0
8' Doors										
430						WC	ЭM	WC		WC
440		WC								
8' Sidelites	S									
140		ЭM			ЭM					
	l									

- White Internal Blinds **≥** ∪ ○
- Colored Internal Blinds
- Steel Sidelites are made from 24-Gauge Steel

#### **DISCOVER MORE**

#### **WEBSITE**

ProVia.com makes it easy to explore and compare numerous door, window, siding, stone or roofing options in a straightforward, interactive way. Configure a door or window, visualize products on your home, explore color palettes, and learn about different architectural styles—all from our innovative Design Center. Save your favorite products, colors, photos or ideas throughout the site into your own ProVia® portfolio for reference any time and share them across your favorite social media platforms. ▶



#### **VISUALIZER**

Let your imagination run free with this exterior home design tool. Select from a library of existing home styles or upload a photo of your own home.

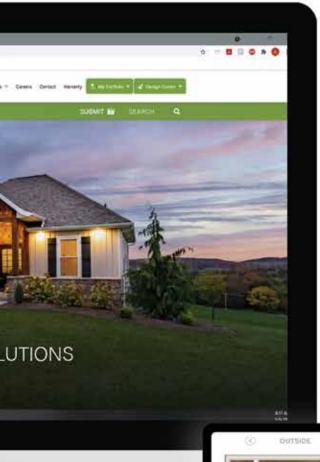
In a few easy steps, update your siding color, add stone or metal roofing, configure windows, or create a one-of-a-kind entry door system.

Looking for professionally inspired color and product palettes? Apply one of our pre-selected Designer Collections to create a curb-appealing look. 

▼



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#### **APP**

Use the ProVia app to configure doors and windows or select from an extensive collection of vinyl siding, manufactured stone and metal roofing styles.

#### **FEATURES**

Door and Window Configuration

Vinyl Siding Profiles, Colors and Accessory Accents

Manufactured Stone Styles, Color Palettes and Grout Options

Metal Roofing Profiles, Trims and Colors

Videos, Photo Galleries and Catalogs

ProVia Dealer Locator





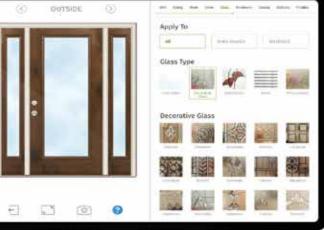
#### **SOCIAL MEDIA**

We love seeing how you apply our products to your  $\nabla$  home. Please share your photos with us.















At ProVia, we manufacture energy efficient products and exercise corporate environmental stewardship by recycling, reducing pollution emissions and much more. In fact, our company has received repeated awards from the Environmental Protection Agency such as Partner of the Year - Sustained Excellence for Door and Window Manufacturing.

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